



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

RB T102017-PO
Job Sheet 182290



Part No: RB T102017-PO

Job Qty: 1 ea

Part Name: Main Rotor Hub Sling Assembly



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 8/21/18

Job Tracking No:

Due Date: 10/29/18

Created By: Patrick Lussier

Type: Stock

Description:

Note: DWG T102017 Rev. A IPP Rev. B 18.08.21 new issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Purchasing	1 pcs		10/29/18	0.00	0.00	Purchasing		OCT 26 2018
110	Packaging	1 pcs		10/29/18	0.00	0.00	Packaging2		OCT 26 2018
120	QC	1 pcs		10/29/18	0.00	0.00	QC6		38
121	Small Fab	1 pcs		10/29/18	0.00	1.00	Small Fab-5		9-89 DAS
122	QC	1 pcs		10/29/18	0.00	0.00	QC5		OCT 29 2018 68
130	Packaging	1 pcs		10/29/18	0.00	0.00	Packaging3		9-89 GA
140	QC21-FG	1 Ea		10/29/18	0.00	0.00	QC21		OCT 29 2018

Part Op 100 - Issue P/O: 040787 MANUFACTURE RB T102017 AS PER DWG Supplier: METEC Certificate of conformity is
Descriptions: required

121 - 1-Engrave placard RB41011 using MARKTRONIC engraver as per Dart QSI 044 2-Transfer drill Dart placard
RB41011 into RB T102017-3 3-Deburr holes 4-Rivet Dart placard to RB T102017-3

aug 21 x1 R L

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
RB T102017P	Main Rotor Hub Sling Assembly	1 Ea (1 ea)	100-Purchasing	5121830
90081A107	Drive Screw #4	4 (4 ea)	121-Small Fab	512132
RB41011	Dart Tooling Placard, Aluminum	1 Ea (1 ea)	121-Small Fab	5021040

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Purchasing	RB T102017P	1	0	0
121-Small Fab	90081A107	4	0	0
	RB41011	1	802	0



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Container No: S121836



Part: RB T102017
Job No: 182290
Serial No/Batch: S121836

Revision: A

Inspector:

Exp Date:

Instructions:

Date: 10/26/18

Specifications

could not be found.

Plex 8/21/18 2:08 PM dart.Lussier.Patrick



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER **PO040787**

Supplier: MEM001-VC
Metec Metal Technology Inc.
20 Terry Fox Drive PO Box 781
Vankleek Hill
ON
K0B 1R0 Canada
Phone: 613 678 3957
Fax: 613 678 3956

Attention: Walz, Shigi

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

PO No: PO040787
PO Date: 8/20/18
Due Date: 10/29/18
Purchase Order Revision:
Revision Date:
Ship-To Contact: Lussier, Patrick
Via: Ground
Pynt Terms: Net 60
Freight Terms:
Special Comments:

Items

Line Item	Job	Part	Supplier Part No	Item No	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
3	182209	RBEM621V1006101P			Main Rotor Blade Sling	Firmed	-	10/29/18	1 Ea	0 Ea	1 Ea	\$3,717.20/Ea	\$3,717.20
4	182290	RB T102017P			Main Rotor Hub Sling Assembly	Firmed	-	10/29/18	1 Ea	0 Ea	1 Ea	\$4,272.00/Ea	\$4,272.00
5	185083	RB T101753-101P			Combining Gearbox Assembly & Transport Stand	Firmed	-	10/31/18	1 Ea	0 Ea	1 Ea	\$0.01/Ea	\$0.01
6	182845	RBEM621V1006101P			Main Rotor Blade Sling	Firmed	-	10/29/18	1 Ea	0 Ea	1 Ea	\$3,717.20/Ea	\$3,717.20

Grand Total: \$11,706.41

Order Notes

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Procurement Quality Clauses

- A005 RIGHT OF ENTRY
- A007 FIRST ARTICLE INSPECTION (FAI) BY SELLER, (DOCUMENTATION MAINTAINED BY SUPPLIER)
- A012 CHEMICAL AND PHYSICAL TEST REPORTS
- A016 PERSONNEL QUALIFICATION
- A017 RAW MATERIAL IDENTIFICATION (AS APPLICABLE)
- A026 CERTIFICATION OF MATERIAL CONFORMANCE
- A041 QUALITY MANAGEMENT SYSTEM
- A042 DART NOTIFICATION BY SUPPLIER
- A043 RETENTION OF QUALITY DOCUMENT
- A048 COUNTERFEIT PARTS AVOIDANCE, DETECTION, MITIGATION AND DISPOSITION PROGRAM
- A049 SUPPLIER AWARENESS

Plex 10/26/18 9:02 AM dart.Lussier.Patrick



www.metec.ca | 20 Terry Fox Drive, Vankleek Hill, Ontario, Canada K0B 1R0 | Phone: +1 613-678-3957 Fax: +1 613-678-3956

Packing List

Bill Dart Aerospace Ltd.
To: 1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Canada

Ship Dart Aerospace Ltd.
To: 1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Canada

Shipment No: 24165
Shipment Date: 25-Oct-2018
Ship Via: Pick up at METEC
Order Number: 1815
Order Date: 08/21/18

Customer Code: DART
Phone: (613) 632-9577
PO Number: PO040787 ✓
Terms: ?

----- Quantity -----									
<u>Item</u>	<u>Open</u>	<u>Shipped</u>	<u>B/O</u>	<u>Canceled</u>	<u>Unit</u>	<u>Description</u>	<u>Revision</u>	<u>Job Number</u>	<u>DA</u>
1	1	1	0	0	EA	DART-RB-T102017P Main Rotor Hub Sling Assembly, dwg # RB T102017 Rev. -		1815-01	38 9-89

The delivered goods must be inspected upon receipt to confirm compliance. Should there be discrepancies please notify METEC within 30 days of delivery. The goods are otherwise deemed accepted.

Received In Good Order By

Page 1 of 1

THE UNIVERSITY OF CHICAGO

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20 Terry Fox Drive, Vankleek Hill, Ontario K0B 1R0

Tel. (613) 678-3957 & (613) 678-2782 Fax (613) 678-3956 metec@metec.ca

CERTIFICATE OF CONFORMITY

SOLD TO:

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, Ont.
K6A 1K7

SHIPPED TO:

same

Quantity	Part Number	Part Name	Dwg Rev.#	P.O. Number
1 ✓	DART-RB-T102017P ✓	Main Rotor Hub Sling Assembly	-	40787 ✓

DAS
38
9-89

MATERIAL: supplied by METEC

We hereby certify that the above parts were made in conformance with applicable drawings.

METEC Metal Technology Inc.

George Theoret

Vankleek Hill, October 25, 2018

